

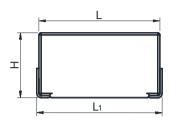
# **Miniature Fuses**

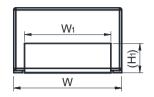
#### SCF61011 Series, Ceramic Case

# **Surface Mount Fuse-links (SMFL)**



#### **Dimensions (mm)**





L	L <sub>1</sub>	Н	H₁	W	W <sub>1</sub>
11.2 ± 1.0	12.0 ± 1.0	6.0 ± 0.5	(2)	10.0 ± 1.0	8.0 ± 0.5

#### **Features**

- 6 x 10 x 11.2 mm Surface Mount Package
- Current Rating: 30 A to 200 A
- Voltage Rating: Up to 125 VDC
- Designed to UL248-14, IEC60127-7
- RoHS and REACH Compliant, Pb Free

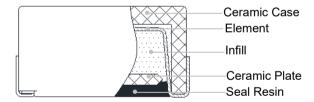
#### **Applications**

- Servers and Back Planes
- Power Distributions Units (PDUs)
- **Power Tools**
- Drones
- High-power Battery Systems
- **UPS/Routers**
- E-Bike

#### **Part Numbering System**



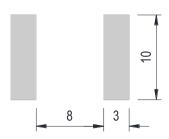
#### **Structure Diagram**



#### **Agency Approvals**

Agency Symbol	The file No. and certification No. obtained by SETsafe SETfuse	Ampere Range	
A	J 50664337	30 A - 200 A	
c <b>FL</b> °us	Pending	30 A - 200 A	

#### Recommended Pad Layout (mm)



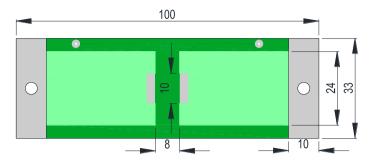


## **Miniature Fuses**

**Surface Mount Fuse-links (SMFL)** 

#### **SCF61011 Series, Ceramic Case**

## Standard Test Board (mm)



Note:

The recommended PCB copper foil size can be found in the specification sheet of the corresponding product.

#### **Specifications**

	Rated		Average Typical	Voltage	Agency Ap	oprovals	RoHS
Series	Current	Rated Breaking Capacity	Melting I <sup>2</sup> t <sup>a</sup>	Drop	<u>A</u>	c <b>FL</b> °us	REACH
	(A)		(A²sec)	mV	TUV	cURus	Pb Free
SCF61011	30	1000A@125VDC 500A@115DC 1500A@75VDC 6000A@24VDC	420	100	•	0	•
SCF61011	40		825	100	•	0	•
SCF61011	50		1,900	100	•	0	•
SCF61011	60		2,850	100	•	0	•
SCF61011	70	1000A@100VDC 1500A@75VDC 6000A@24VDC	3,000	100	•	0	•
SCF61011	80		3,850	100	•	0	•
SCF61011	90		5,050	100	•	0	•
SCF61011	100		7,200	120	•	0	•
SCF61011	125		13,000	120	•	0	•
SCF61011	150	1500A@75VDC 5000A@24VDC (UL) 7000A@20VDC (TUV)	24,500	120	•	0	•
SCF61011	200		74,000	120	•	0	•

Remark: 1. RoHS and REACH Compliant . 2. " $\circ$ ": Pending. 3.  $l^2t$  value is measured at 1,500 A. For more detailed technical parameters, please consult SET technical support assistance.



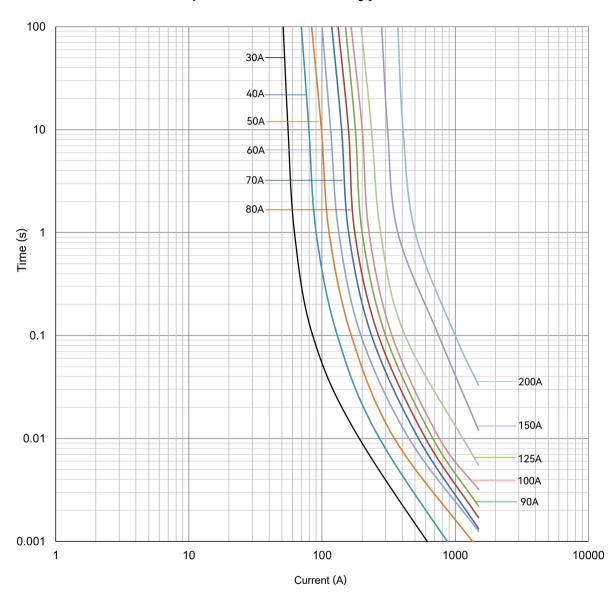
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## **SCF61011 Series, Ceramic Case**

#### **Time/Current Characteristic**

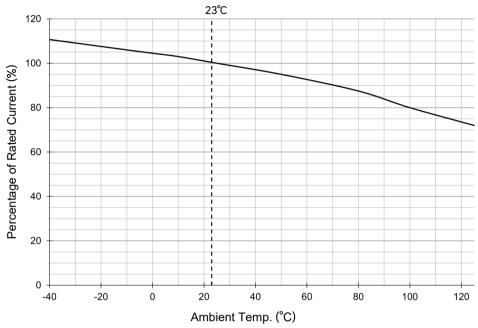
% of Ampere Rating	Ampere Rating	Opening Time
100%	30 A - 200 A	1 hours, Min.
200%	30 A - 200 A	60 seconds, Max.

#### **Time Current Curve (For Reference Only)**



## SET safe | SET fuse

#### Rated Current Derating Curve (For Reference Only)



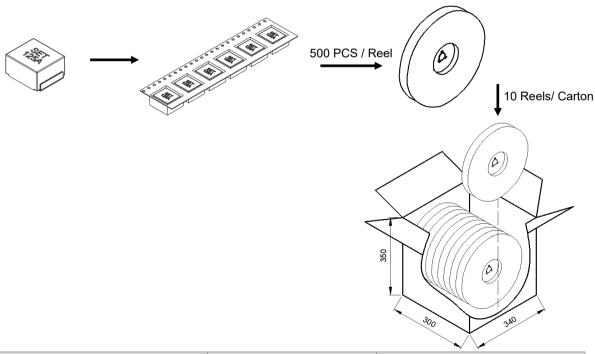
Note:

Rerating depicted in this curve is in addition to the standard of 25% for continuous operation.

Example: For continuous operation at 50°C, the fuse should be re-rated as:  $I=(0.75)*(0.95)*I_N=0.7125I_N$ 

#### **Packaging Information**

All dimensions in mm



Item	Reel	Carton	
Q'ty (PCS)	500	5,000	
Gross Weight (kg)	9.5 ± 10%		

Note: Packaging specification is according to IEC 60286, part 3.



# Miniature Fuses Surface Mount Fuse-links (SMFL)

## SCF61011 Series, Ceramic Case

## Glossary

Item	Description
Fuse	A device, by the fusing of one or more of its specially designed and proportioned components, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time.  —(IEC 60127)
Rated Current	The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current, this rating can be identified with a numeric, alpha, or color code mark.  —(IEC 60127)
Rated Voltage	A Max. open circuit voltage in which a fuse can be used, yet safely interrupt an overcurrent.  Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely.  —(IEC 60127)
Ampere Squared Seconds <i>I</i> <sup>2</sup> <i>t</i>	The melting, arcing, or clearing integral of a fuse, termed $l^2t$ , is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting $l^2t$ , arcing $l^2t$ or the sum of them, clearing $l^2t$ .  —(IEC 60127)
Overload	Can be classified as an overcurrent which exceeds the normal full load current of a circuit by 2 to 5 times its magnitude and stays within the normal current path.  —(UL 248)
Overcurrent	A condition which exists in an electrical circuit when the normal load current is exceeded.  Overcurrent take on two separate characteristics-overloads and short circuits.  —(UL 248)
Short Circuit	An overcurrent that leaves the normal current path and greatly exceeds the normal full load current of the circuit by a factor of tens, hundreds, or thousands times.  —(UL 248)
Breaking Capacity of a Fuse-link	Value (r.m.s. for AC) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour.  —(IEC 60127)



# Miniature Fuses Surface Mount Fuse-links (SMFL)

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# **ATTENTION**

#### Inspection

#### **Cold Resistance Test**

- a. Applied current shall be less than 10% of rated current, at ambient Temp. of (23±2) °C.
- b. 4-Wire Resistance Measurement.

#### **Usage**

- a. Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- b. The air pressure is 80 kPa to 106 kPa, corresponding to the altitude of +2000 m to -500 m.

#### Replacement

For safety reasons, the Fuse is a non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

#### **Storage**

Fuse storage should avoid high temperature, high humidity, direct sunlight, sulfur - containing substances, and corrosive gases, so as not to affect the solder ability of the lead wire. Please use them up within 1 year after receiving the goods.

#### Installation

Do not apply mechanical stress to the fuse body during or after the installation.

#### Installation Position

Do not install the fuse on an assembly that may often subject to severe continuous vibration or with corrosive gases (NH<sub>3</sub>, SO<sub>2</sub>, Cl<sub>2</sub> etc.).

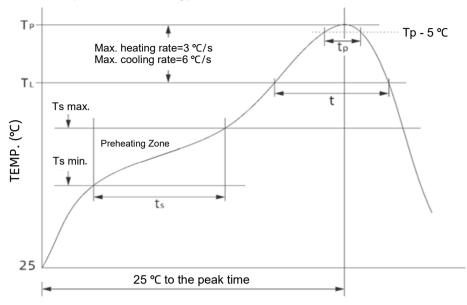
## **Miniature Fuses**

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#### **Soldering Parameters**

**Reflow soldering Parameters (For Reference Only)** 



Item	Parameters	Item	Parameters
Preheat_Min. Temp. (T <sub>s min.</sub> )	150 ℃	Liquid Phase Time (t)	60 s ~ 150 s
Preheat_Max. Temp. (T <sub>s max.</sub> )	200 ℃	Peak Temp. (T <sub>p</sub> )	255 °C ~ 260 °C
Time $(T_{s \text{ min.}} \text{ to } T_{s \text{ max.}})$ $(t_s)$	60 s ~ 120 s	Duration Of Peak Temp. Within 5 ℃ (t <sub>p</sub> )	20 s ~ 40 s
Average Heating Rate (T <sub>s min.</sub> to T <sub>p</sub> )	3 °C/s, Max.	Average Cooling Rate $(T_p \text{ to } T_{s \text{ max}})$	6 °C/s, Max.
Liquid Phase Temperature (T <sub>L</sub> )	217 ℃	Time From 25 ° C To Peak Temp.	8 minutes, Max.

#### **Recommended Soldering Parameters**

Solder Iron Temp.: (350 ± 5)°C Soldering Time: 5 seconds, Max.